

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Alberta - Warehousing solutions often focus on layout and space saving solutions in order to cut down on costly square footage and decrease travel time required to transport goods throughout the warehouse and loading dock areas. Narrow aisles need specific solutions to allow goods to be accessed and stored properly. More space can be given to storage as less space is needed for accessing the aisle. Warehouse optimization consists of warehouse configurations. Warehouse Optimization Implementing very narrow aisle warehouse optimization is a huge benefit of warehouse optimization. One of the most important benefits is the increased storage space. Using narrow forklift trucks instead of traditional forklifts can enable the warehouse width of the aisles can be lessened to half. Many very narrow aisle forklifts offer greater stack height capability which further increases the storage capacity per square foot. Costs can be drastically decreased with a narrow aisle forklift compared to a standard aisle configuration as less warehouse space is required for the same quantity of stock. In most urban areas where square footage is very costly, this is a huge benefit to warehouse operations. Adding a very narrow aisle width system can increase storage up to eighty percent when planned properly. In addition, a very narrow aisle layout allows for more rack faces as well as better access to products. Since greater quantities of products are situated in a more accessible area, there is less travel time needed for gathering and storing items. It is common for warehouses to use a very narrow or narrow aisle layout. Narrow aisles are measured as those that use fewer than eleven feet of aisle width. Very narrow aisles usually use an aisle width of approximately 6.5 feet across. Either of these widths drastically increases storage potential. Using a forklift for order picking and stocking can be difficult in these aisle widths, especially when turning. These challenges are met by using very narrow forklifts to gain access and complete tasks. It is necessary to know the dimensions of the aisle when selecting a forklift for a certain job. Having the right aisle dimensions will save money and time instead of purchasing the wrong forklift that won't be able to conquer the applications. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access.

**Very Narrow Aisle Forklift Trucks** Very narrow aisle forklift trucks are almost always powered electrically, usually by rechargeable battery. Stand-up riders are a popular design for very narrow aisle forklift trucks. The most commonly used types of very narrow aisle forklift trucks are: 1. Reach trucks 2. Order pickers; 3. End-control riders; and 4. Turret or swing-mast.

**Reach Forklift Trucks** Developed as a kind of rider stacker forklift, the reach forklift trucks can be configured for narrow aisle locations. The reach trucks developed their name from their forward-reaching actions to get a load. The two kinds of reach trucks the moving carriage and the moving mast. The moving carriage works by raising and lowering the carriage, along with the operator. The moving mast raises and lowers the forks as the operator remains at ground level. Of the two kinds of reach trucks, the moving mast reach truck is the safer of the two varieties. Reach trucks use a pantograph system, a type of jointed framework, which allows the operator to reach for or place a load without the need to move the forklift itself.

**Order Pickers** Order pickers have been designed and developed specifically for use in picking orders from high, typically hard-to-reach racks. They are used for smaller picking items that can be lifted and moved by hand. They lift the operator up to reach the goods by identifying and choosing certain items to create an order.

**End-Control Riders** End-control riders can pick up loads along the floor level and transport goods horizontally instead of transporting items over heights.

**Turret or Swing-Mast Forklift** The turret or swing mast very narrow aisle forklifts have a swivel mast that pivots and articulates. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast.

**Guided Very Narrow Aisle Trucks** Rail or wire can guide the very narrow aisle forklift trucks down the aisle securely. Thanks to the guide rails, the possibility of crashing into racks is greatly reduced. For rail-guided systems, a series of rails are installed into the floor, on both sides of the aisle, and run along the floor for the length of the aisle, curving around the end of the aisle. Wheel guides on the

forklift slide into the floor rails to stop the machine from traveling out of bounds. Running down the center of the aisle, wire-guidance forklifts rely on floor wires instead of rails. The wire-guides function similarly to the rail systems except the forklift has a wire-guide system to prevent the machine from traveling where it is not supposed to.

**Work Site Considerations** There are a few critical considerations when implementing a very narrow aisle configuration. Because these very narrow aisle configurations include very tall racking systems, the condition of the floor and the construction of the racks must be done properly in order to avoid potentially disastrous outcomes. There are four main locations that need to be ideally prepared before any racking system can be installed. These areas need to be monitored continuously including fixing cracks in the floor, ensuring the racks are straight, a level floor and an appropriate load capacity of the floor.

**Level Floor** Due to the racking system height, any minor floor slope can gravely impact how plumb the racks are, particularly over time if loads are placed and removed repeatedly on the racks. The height of the racking system means that any minute floor slope can have a negative impact on how straight the racks are, especially over time when loads are continually removed and placed on the racks. Without a level floor foundation, the rack stability could be compromised.

**Crack Repair** Cracks in the floor ideally should be fixed once they are noticed to ensure everyone's safety. Cracks may affect the floor's level and, when they are approximately 3/8 inches wide, will need to be properly filled with a material at least as hard as the surrounding floor.

**Floor Load Capacity** The floor should meet certain minimum requirements before considering a narrow aisle configuration. Minimum flooring requirements include concrete measuring three thousand psi and rebar distributed evenly three to four inches below the surface. Extra reinforcements might be needed depending on the load requirements and the configuration.

**Plumb Racks** Of great importance is the proper installation of the racking system. Rack failure can happen if they are improperly installed. One of the most important details to ensure proper installation, is that all racks are plumb. Rack shims can help the rack stay plumb to one inch at the height of thirty feet. Racking failure can happen if the aforementioned measures are not taken or implemented correctly. Such failure is likely to result in costly damage to goods, the warehouse facility, forklifts and, worst of all, employees could be significantly injured or even killed. These measurements are vital to the success of installing a safe and productive narrow aisle configuration.